

Date Thursday, 8/16/2007 8:43:39 AM  
User Chantal Lavoie

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : INSULATION SOCKS & HOSES
<b>Jot Number</b> : 33981	
<b>Estimate Number</b> : 12390	
<b>P.C. Number</b> :	<b>Part Number</b> : D348211
<b>This Issue</b> : 8/16/2007 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3482 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 33845	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 8/17/2007 <b>Qty:</b> 8 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A New Issue 06-04-21 JLM Est Rev:B As per Rev B 06-05-24 JLM	

## Additional Product

Jot Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	D348211P	HOSE INSULATION
-----	----------	-----------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)  
INLET INSULATION SOCK

2.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING  
Issue P/O: 4383 CLO7108116  
Fabricate as per Dwg D3482  
Possible Supplier: Tempco Tec Inc  
Material release note is required

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



**Comment:** DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 8/16/2007 8:43:40 AM

User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INSULATION SOCKS & HOSES

Job Number: 33981

Part Number: D348211

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.08.20

Job Completion



CL 7/08/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

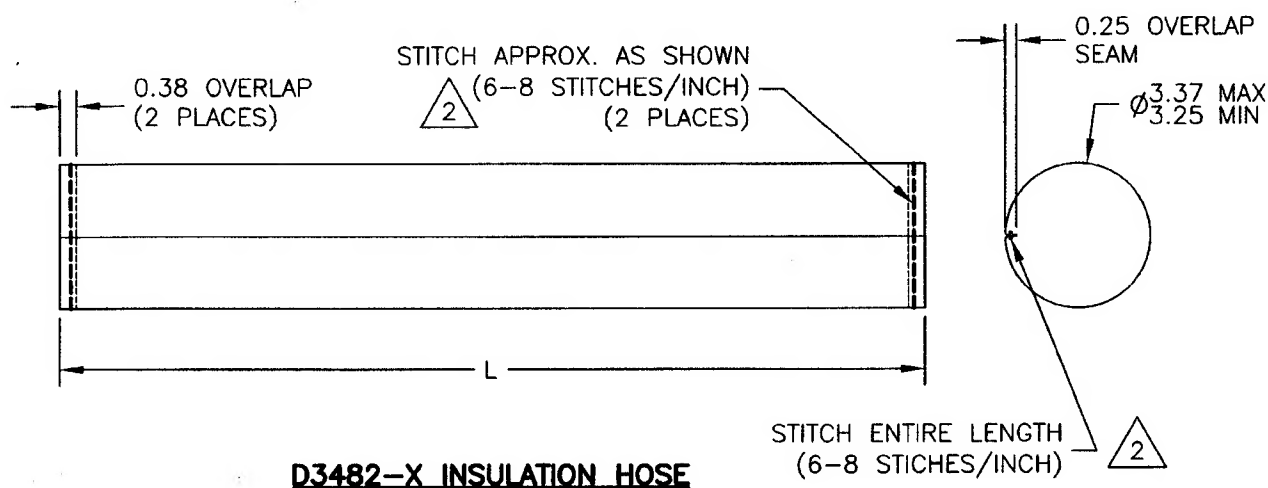
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3482	REV. B SHEET 3 OF 3
DATE 06.05.16		TITLE INSULATION SOCKS & HOSES	SCALE 1:4

**RELEASED**  
06.05.16

P/N D3482-X	L (in)
D3482-5	20
D3482-7	36
D3482-9	48
D3482-11	30
D3482-13	52

B

w/o : 3378φ

**NOTES:**

- 1) MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H  
TYPE I, CLASS 9 (WITH 9383 FINISH)  
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 2) THREAD: E-12 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH)  
TYPE III, CLASS 3 OR ASTM D 4040-89  
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

**Copyright © 2006 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



7210C - 5 Street S.E.  
Calgary, Alberta  
T2H 2L9

Bus: 4032163300  
Toll: 800-565-3907  
Fax: 403-216-3306

# PACKING SLIP

ORDER NUMBER: 0030325

ORDER DATE: 16-Aug-2007  
SALESPERSON: TT  
ORDER DESK JSS

<b>SOLD TO</b> DART AEROSPACE 1270 ABERDEEN STREET HAWKSBURY, ON K6A 1K7 CONFIRM TO: CJ Clavoie Phone: (613) 632-9577		DAR100 <b>SHIP TO:</b> DART AEROSPACE 1270 ABERDEEN STREET HAWKSBURY, ON K6A 1K7 WAREHOUSE: 000 TEMPRO TEC - CALGARY	
CUSTOMER P.O. PO00004383	FRT CHARGES COLLECT	CARRIER FED EX -Overnight	F.O.B.
		DATE SHIPPED <i>Aug 17/07</i>	TERMS NO TERMS
ITEM NO.	DESCRIPTION	ORDERED UNIT	SHIPPED BACKORDER LOT #
90INSULSK211	FG Insul Sock # D348211P <i>CL 07/08/20</i> Above = 30" Long per piece. 1 SET = 8 EA Shipping on FRI - AUG 17/07 Via FED EX Express-AIR - Collect Acct# 5179324-0 FedEx Priority Overnight service	1.00 SET	<i>1</i> <i>0</i>
9:38:05AM		Waybill #	Packed By

08/13/2007 15:35 TEMPRO TEC INC → 16136324443

NO.238 002

08/13/2007 16:45 12073453380

AUBURN MFG INC

PAGE 02



# Certificate Of Compliance

**Auburn Manufacturing, Inc.**  
**Extreme Temperature Experts**

P.O. Box 220, Mechanic Falls, ME 04256 U.S.A.  
Tel: 800-264-6689 / Fax: 207-345-3380  
www.auburnmfg.com

7/13/07  
(Shipping Date)

Purchase Order Number: 0006960 AMI Cust. Number: 2571

Part Number: GL2025-60NS-9383 AMI Order Number: 106636

Quantity: 1000 yards AMI Item Number: 50-1061

Batch/Lot Number: N/A Cust. Part Number: N/A

This is to certify that the products listed above have been shipped to:

**Tempo Tec Inc**

against the referenced purchase order number, and are in full compliance with all applicable specifications listed below. Records of all inspections and tests performed (if required as part of contract acceptance) will be available for review.

Number 1: AMI GL2025 Specifications

Number 2: 9383 (Heat Cleaned) Finish

Number 3: Made in the USA

Number 4: \_\_\_\_\_

Number 5: \_\_\_\_\_

Number 6: \_\_\_\_\_

Number 7: \_\_\_\_\_

Number 8: \_\_\_\_\_

Number 9: \_\_\_\_\_

Shelf Life: N/A

Date of MFG: N/A

Expiration Date: N/A

*Don Horton*  
(Authorized Signature)

Quality Coordinator  
(Title)

Issue Date: 8/31/08

Revision Date: 10/18/08

Revision Number: 2

Form Number: QF3-10-CDC



American Welding Society  
Sustaining Member

08/13/2007 15:58 TEMPRO TEC INC → 16136324443

NO. 241

001

TS. 2007 3:29PM Fil-Tec, Inc.

Report To:

Attn: Charles No. 9431 P. 2

FIL-TEC™

### INSPECTION SHEET FOR TEFLON PTFE COATED GLASS

CODE NO: 11012 BC12 GLASS LUBE INSPECTION DATE: 6-4-07  
 LOT NO: 156JGA OVEN NO: 1  
 YARN SIZE: GRBC4 DATE OF RUN: 6-4-07  
 CUSTOMER PO NO: \_\_\_\_\_ COLOR: NATURAL  
 RAW MATERIAL ORDER NO 6384

#### BURN OFF TEST: LUBRICANT

SAMPLE NO	WEIGHT BEFORE	WEIGHT AFTER	LOSS	% LUBRICANT
1	1.093	1.003	0.090	8.2
2	1.159	1.055	0.104	9.0
3	1.490	1.369	0.121	8.1
4	1.244	1.140	0.104	8.4
5	1.531	1.404	0.127	8.3
AVG	1.303	1.194	0.109	8.4

#### BURN OFF TEST: PTFE

SAMPLE NO	WEIGHT BEFORE	WEIGHT AFTER	LOSS	% PTFE
1	1.152	0.953	0.199	17.3
2	1.003	0.821	0.182	18.1
3	1.369	1.147	0.222	16.2
4	1.140	0.962	0.178	15.6
5	1.404	1.150	0.254	18.1
AVG	1.214	1.007	0.207	17.1

#### POUNDS TENSILE:

1 19.3 2 16.9 3 17.6 4 17.8 5 18.0 AVG 17.9

We certify that the above tests were performed in accordance with the specification test requirements and that the reported tests are true, valid and applicable to the samples tested. Fiberglass conforms to mercury free requirements. We further certify that the tested material conforms to the minimum P.T.F.E. requirement of 14.5 %.

DATE: 6-4-07 INSPECTOR: Ronald Creager SIGNED: Ronald Creager

Fil-Tec Inc. • P.O. Box 8 • Hagerstown, Maryland 21741-1191 • Phone 301-824-6186 • Fax: 301-824-6938

CP-101 Rev. 11/91/JCN